

It is well known that glycan structures of therapeutic proteins or antibody drugs affect their drug efficacy. As one of such examples, we have profiled the glycan structure of Erythropoietin (EPO) using GlycoStation. This technical report outlines the result of this experiment.

### ◆ The function of EPO and its application as a drug

Erythropoietin (EPO) is one of hormones produced in liver, and consists of 165 amino acids. EPO controls production of red blood cells by stimulating the growth and differentiation of erythrocytic progenitor cells as a result of its binding to the receptors on the surface of hematopoietic cells in a hematopoietic tissue. When the renal function is normal, anemia is automatically recovered by controlling EPO production level. However, in the case of anemia due to renal failure, the production of red blood cells is suppressed with the depressed EPO production, and finally results in anemia. Recombinant EPO is now widely used as a therapeutic drug to remedy anemia. One of the problems of EPO treatment is that patients need to be injected below the skin so frequently. To solve this problem, the second generation EPO which has a longer half-life has been developed by modifying the glycan structure.

### ◆ The second generation EPO formulation

EPO has three N-linked glycans and one O-linked glycan, and its glycan content is as high as about 40% in weight. The N-linked glycans form complex types with bi-antennary to tetra-antennary branching. Bi-antennary or tri-antennary is linked to Asn-24, and tetra-antennary is usually linked to Asn-38 and Asn-83. These tri-antennary and tetra-antennary structures have usually poly-lactosamine, which is an iteration structure of N-Acetyl lactosamine (Gal  $\beta$  1-4GlcNAc). The O-linked glycan is tri-saccharide sialyl-T (Gal  $\beta$  1-3GalNAc linked a sialic acid residue), or tetra-saccharide disialyl-T (Gal  $\beta$  1-3GalNAc linked two sialic acid residues).

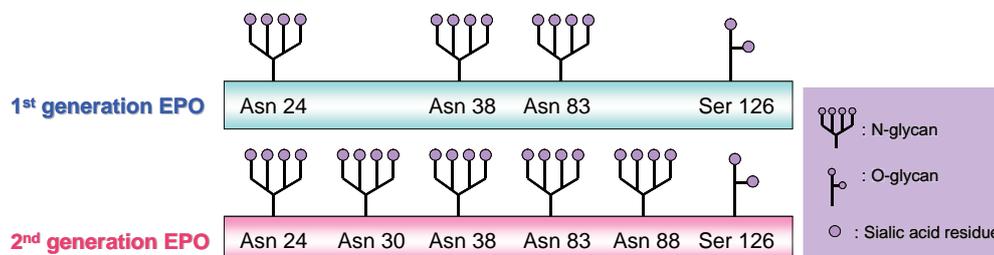


Fig. 1 Glycan structure of EPO

When EPO's terminal sialic acid residues are transected and eventually the exposed terminal galactose residues bind to galactose binding proteins expressed in liver, EPO is captured in liver and metabolized. EPO has usually about 10 terminal sialic acid residues, and thereby is protected from the metabolizing process. Therefore, while the in vitro activity of EPO gets stronger with decreasing terminal sialic acid residues due to faster binding to receptors, the in vivo activity gets stronger with increasing terminal sialic acid residues owing to longer lifetime. Based on these findings, the 2nd generation EPO has two more N-glycans with terminal sialic acid, in order to enhance hematopoietic activity with artificially prolonging the lifetime, although binding affinity to receptors gets weaker. (see Table I)

Table I Pharmaceutical and clinical characteristic for EPO

1 <sup>st</sup> generation EPO		2 <sup>nd</sup> generation EPO
30,400 Da	MW	37,100 Da
14	Maximum number of sialic acid side chain	22
40%	Rate of glycan	51%
High	Receptor binding affinity	Low
Short	Half-life cleared from blood	Long
Weak	Hematopoietic effect	Strong

(Reference : Pharmacological and clinical profiles of long-lasting erythropoietin (darbepoetin alfa; NESP®) , Nobuo Nagano, (Folia Pharmacol, Jpn.)131, 291 ~ 299)

